



IRON MAN

**2ND GENERATION
6" Half-Round G2
Seamless Rollformer**

Polyurethane Drive Train

- 3 station polyurethane drive train integral to forming rollers
- Eliminates slippage from cold weather and condensation
- Rollform a broad range of materials (aluminum, copper, steel)

Structural Steel Frame

- Welded tubular frame

**Chrome Plates 416 Stainless Steel
Radius Forming Rollers**

- Free-floating rollers produce less pressure and more product uniformity
- Aluminum forming roller (reduces machine weight)

Modular Turnstile Upright System

- Transfer bars (ease of coil loading)

ROCK SOLID GUARANTEE: 3-YEARS Parts & Labor/Mechanical ▪ 1-YEAR Parts & Labor/Electrical

www.kwmgutterman.com

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Phone (815) 725-9205 ▪ Fax (815) 725-4429 ▪ Toll-free (888) 729-4290





6" Half-Round G2 Seamless Rollformer

SPECIFICATIONS

<p>Power 1½ HP, 110 volt, single phase, 18 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p>Dimensions Length – 162" (411.48 cm) Height – 51" (129.54 cm) Width – 33" (83.82 cm)</p>									
<p>Weight Approximately 1,753 lbs. (795.147 kg)</p>	<p>Drive Powered polyurethane drive rollers via chains and sprockets</p>									
<p>Shear Front pull guillotine</p>	<p>Speed Approximately 35 feet per minute</p>									
<p>Controls Push button entry and exit end controls with "jog" feature</p>	<p>Options</p> <ul style="list-style-type: none"> ▪ Machine mount cradles ▪ Additional runout support stands ▪ CE Certified wiring ▪ Additional turnstiles ▪ Additional spools ▪ Trailer riser pad 									
<p>Recommended Materials Maximum width 11.750" (29.845 cm) or 11.875" (30.16 cm)</p> <table border="0"> <thead> <tr> <th>Material</th> <th>Maximum Gauge</th> </tr> </thead> <tbody> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16/20 oz. 1/2 - 3/4 hard</td> </tr> <tr> <td>Painted Steel</td> <td>24</td> </tr> <tr> <td>Galvalume</td> <td>24</td> </tr> </tbody> </table>		Material	Maximum Gauge	Aluminum	.032	Copper	16/20 oz. 1/2 - 3/4 hard	Painted Steel	24	Galvalume
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